## FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

				1. 1			,)t.												
1. Ma	nufactured and	d certified by	Yula	Corporation	330 Bryan	nt Ave	enue,	Bronx,	NY 1	0474 and addr	ess of Ma	nufactur	er)				2		-
2.	ufactured for	Therm	al Kine	etics Systems	, LLC. 66	7 Tiff	t Stree	et Buff	falo, N	.Y. 1		- 1					<u>.</u>		
0 1-		otion IL							(Name	and add	1033 011 0	Toriadory							
3. LO	cation of install		Uest	Exchanger				20083		(Nam	ne and add		20975	-1		12	470	2	2006
4. Ty	pe: Vertica (Horiz., ver	t., or sphere)		k, separator, jkt.	vessel, heat ex	xh., etc	_	(Mfg's ser	rial No.)	(C	RN)			wing No.)	) (1		3d. No.	) (Yea	r built)
5 Δ9	SME Code, Sec		20	04, A2005					2519			(8)	-						
				Edition and	d Addenda (da	ate)	solo shi	all of heat	ovehane		Case No.	· multi-cl	hamher		pecial Se	rvice p	er UG-	-120(d)	
Items	6 - 11 Incl. to b	e completed	for single	wall vessels, jac	ckets of jacket	eu ves					21 1	0 3/8"							
6. Sh	ell (a) No. of	course(s):	1	*				(b) Overa	li length	(ft & in.):	3 1	0.510		18:					
Course(s)				Material				kness	. L	Long Joint (Cat. A)			1						
No.	Diameter, in.			Spec./Grade or Type			Nom.	Corr.	Туре		None None		7.	Full, Spo	ot, None	ne Eff.			Time
1	12.750"	3'-10 3/	/8"	SA-53 G1	.B ERW	-	3/8"	1/16"	E	ING	one .	100%							
	5.					-											17		
7 LI	ada: (a)								(b) -										
7. Heads: (a) (Mat'l Spec. No., Grade or Type) H.TT							р					i	lo., Grade or Type) H.T						
	ocation (Top,	Thickness		Radius	Elliptic		Conical		Hemispherical Radius		Flat Diameter	Side to I		Conca	ve Tvr	Type Full, Spot,		None None	Eff.
	ottom, Ends)	Min.	Corr.	Crown Kn	uckle Rati	10	Apex A	Angle	Rac	ius		001	Johnson		175	- I say open mone		,	
(a) (b)																			
8.	ovable, bolts u	•							Jacket o		Spec. No.	, Grade	, size, N	lo.)					
0.	: Of Jacket	-										(	Describ	e as oge	ee & weld				
lf	bar, give dimer					250	· · · · · · · · · · · · · · · · · · ·	25	0						20	oF a		cribe or : 100	psi.
9. M		100 iternal)	(extern	psi at iii	ax. temp.	250 (interna		25 (extern		°F I	viin. desigi	n metal	temp.			га	- II	100	poi.
10 Ir				MPACT TES			*	S-66(b)	)										
10. 11			1.	20	(In	dicate	yes or n	o and the	compon	ent(s) im	pact teste	ed)							
	drostatic test pr			30		Proof	test												
	s 12 and 13 to	Top:S			14.	.250"	e.		1	5/16"			Noi	1e			We	elded	
12. I	ubesheet:	(Mat'l Spec.			Dia., in. (subje		ress.)			n. thk., ir		Co	rr. Allov	v., in.	Att			lded or b	oolted)
1	Bottom:SA-		4	14.250"			15/				None			47	A.44	We	lded		
	(Mat'l Spec.		204T	Dia., in.	1"	N	lom. thk	, in.	15	GA.	Corr. Allow	/., IN.	60		All	laciiii		ight	
13.Tı		SA249Tp											Number			Type (Straight or U)			
Item				er chambers of ja			annels				-								
14. S	hell (a) No. of	course(s):	Bottom	(1)				(b) Overa	all length	(ft & in.)	Bott	tom: 1	'-6 3/	4"					
			1		terial		1	Thickne	SS	Lo	ong Joint (	Cat. A)		Circum,	Joint (Cat	t. A, B	& C)	Heat Tre	eatment
No. Diameter, in. Length (ft. & in.)			in.)	Spec./Grade or Type				lom.	Corr.	Туре	Full, Spot	, None	Eff.	Type Fu	ull, Spot,	None	Eff.	Temp.	Time
1	12.750"	1'-6 3/4		SA-312	Гр.304L		.1	80"		E	No	ne	85%						***
1																			- 2
		Tor. C.	402 777	D2OAT					(l=)	Botto	m: SA-4	103 W	P3041	 [,			1		
15. 1	Heads: (a)	Top: SA-			pe) H.TTime	& Tem	ID .		(b)	Dono					e) H.TT	ime &	Temp		
	ocation (Top,	Thick		No., Grade or Type) H.TTime & Tem Radius Elliptic				Conical		Hemispherical		Flat		Side to Pressure		Category A			
_(	om, Ends)	Min.	Corr.	Crown	Knuckle	Ra		Apex Ang	le	Radius		meter	Conve		ncave	Type F		ot, None	Eff.
(a)	Top Bottom	.180"		12" 12"		2:					_				ncave	1		one	70%
(b)	Donom	.100		1.2		۳.	- 1												

(2) sets of (20) 5/8" dia. SA-193-B8 CL.1 studs & SA-194-8 nuts

If removable, bolts used (describe other fastening)

3.7			14.7 psi at m	ax. temp. 250	250	W	in. design	metal temp2	0 °F at		_
3.7	terna	1)	(external)	(internal)	(external)						
. Impact test N	0, 0	CHARP	Y IMPACT TEST	EXEMPT PER UI	or no and the com	nonent(s) imi	pact tested	)			
. Hydrostatic test pr	racciji	· a	130	Proof tes		portoni(e)					
			valve openings:	1 1001 100							
		Diameter	Flange	Mater	rial	Nozzle T	hickness	Reinforcement	How At	Location	
Purpose (inlet, utlet, Drain, etc.)		or Size	Type	Nozzle	Flange	Nom.	Corr.	Material	Nozzle	Flange	(Insp.Open)
Inlet/Outlet	2	2"	CL150FLG.	SA53Gr.B ERW	SA105	.218"	1/16"	Not Required	Welded	Welded	
ent/Drain/PRV		1"	THD'DCPLG	SA105		3000#	1/16"	Not Required	Welded		
* Inlet	1	1 1/2"	CL150LAPJNT	SA312Tp.304L	SA105	.145"		Not Required	Welded	Loose	
* Outlet	1	2"	CL150LAPJNT	SA312Tp.316L	SA105	.154"		Not Required	Welded	Loose	
* Vent	1	2"	CL150LAPJNT	SA312Tp.316L	SA105	.154"		Not Required	Welded	Loose	
* vent	1	- 4	CEISOEA SIVI	D110111	12						
				l and	Oth	are	Supp	orts Att	ached	Side We	elded
0. Supports: Skirt	_		Lugs	Legs _	NAME AND SECURITY OF THE PARTY	E15	(Descril			(Where and	d How)
		(Yes or N	(0)	No.) I and signed by Commiss	(No.)	ave heen fur			the report:	/30	
<ol> <li>Manufacturer's</li> </ol>	Partia	al Data Re	ports properly identified	and signed by Commiss	ioned inspectors n	440 00011 1011		21.260040.49.49.2			
(List the name	of par	t, item nur	mber, mfg's. name and	identifying number)							
					- 37 PM 46	00° TZ	alska als	Condenser			
2. Remarks: Yu	la M	lodel #V	VC-1E-48CS P.	O. No. 73338-11	Tag No. E1-42	205 - Knc	- for a T	en Toint constru	ction		
* Tubeside	e noz	zzles ha	ve a St. Stl. SA-40	03 WP304L stub en	d welded to no	ozzie pipe	STOFAL	ap Joint Constitu	ction.		
					*						
							A				
				N							
										26	/
Date ///3	0/0	6	Name Yula Cor		facturer)			Signed	(Repres	entative)	
			Name	(Manu	facturer)	OP INSP	ECTION				
			Name	(Manu	EICATE OF SE	HOP INSP	ECTION essel Insp	pectors and the Sta	te or Provinc		
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